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UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))

Attorney Docket No. 0030/118

First Inventor or Application Identifier Cherie Alexander, IN
Title A Football Helmet Having a Removable Liner
and A Method for Making the Same
Express Mail Label No. EL303319573US

FLATABLE

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

1. * Fee Transmittal Form (e.g., PTO/SB/17)
(Submit an original and a duplicate for fee processing)
2. Specification [Total Pages 25]
 - Descriptive title of the Invention
 - Cross References to Related Applications
 - Statement Regarding Fed sponsored R & D
 - Reference to Microfiche Appendix
 - Background of the Invention
 - Brief Summary of the Invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
3. Drawing(s) (35 U.S.C. 113) [Total Sheets 4]
4. Oath or Declaration [Total Pages 2]
 - a. Newly executed (original or copy)
 - b. Copy from a prior application (37 C.F.R. § 1.63(d))
(for continuation/divisional with Box 16 completed)
 - i. DELETION OF INVENTOR(S)
Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. §§ 1.63(d)(2) and 1.33(b).

NOTE FOR ITEMS 1 & 13: IN ORDER TO BE ENTITLED TO PAY SMALL ENTITY FEES, A SMALL ENTITY STATEMENT IS REQUIRED (37 C.F.R. § 1.27), EXCEPT IF ONE FILED IN A PRIOR APPLICATION IS RELIED UPON (37 C.F.R. § 1.28).

Assistant Commissioner for Patents
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5. Microfiche Computer Program (Appendix)
6. Nucleotide and/or Amino Acid Sequence Submission
(if applicable, all necessary)
 - a. Computer Readable Copy
 - b. Paper Copy (identical to computer copy)
 - c. Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

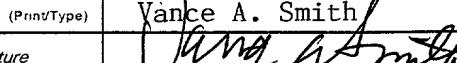
7. 3 Assignment Papers (cover sheet & document(s))
8. 37 C.F.R. § 3.73(b) Statement Power of
(when there is an assignee) Attorney
9. English Translation Document (if applicable)
10. Information Disclosure Statement (IDS)/PTO-1449 Copies of IDS
Citations
11. Preliminary Amendment
12. Return Receipt Postcard (MPEP 503)
(Should be specifically itemized)
13. Small Entity Statement(s) Statement filed in prior application,
(PTO/SB/09-12) Status still proper and desired
14. Certified Copy of Priority Document(s)
(if foreign priority is claimed)
15. Other:

16. If a CONTINUING APPLICATION, check appropriate box, and supply the requisite information below and in a preliminary amendment:

Continuation Divisional Continuation-in-part (CIP) of prior application No: 09,296,007
Prior application information: Examiner Neas Group / Art Unit: 3741

For CONTINUATION or DIVISIONAL APPS only: The entire disclosure of the prior application, from which an oath or declaration is supplied under Box 4b, is considered a part of the disclosure of the accompanying continuation or divisional application and is hereby incorporated by reference. The incorporation can only be relied upon when a portion has been inadvertently omitted from the submitted application parts.

17. CORRESPONDENCE ADDRESS

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SMALL BUSINESS CONCERN**

I hereby declare that I am [] the owner an official empowered to act on behalf of the small business concern identified below:

Name of concern Adams USA, Inc.

Address of concern Highway 42, P.O. Box 489, Cookeville, TN 38503

I hereby declare that the small business concern identified above qualifies as a small business concern as defined in 37 CFR 1.9(d) for purposes of paying reduced fees under Section 41(a) or (b) of Title 35, United States Code with regard to the invention entitled A FOOTBALL HELMET HAVING A REMOVABLE INFLATABLE LINER AND A METHOD FOR MAKING THE SAME by inventor(s) Cherie Alexander, Peter David Halstead, and Brian Howard described in

the specification filed herewith

[] application serial no. _____, filed _____.

[] patent no. _____, issued _____.

I hereby declare that rights under contract law have been conveyed to and remain with the small business concern with regard to the above identified invention.

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NAME OF PERSON SIGNING Garry W. McNabb

TITLE OF ORGANIZATION Adams USA, Inc.

ADDRESS OF PERSON SIGNING Highway 42, P.O. Box 489, Cookeville, TN 38503

SIGNATURE  DATE 11-24-99

A FOOTBALL HELMET HAVING A REMOVABLE INFLATABLE LINER AND A METHOD FOR MAKING THE SAME

BACKGROUND OF THE INVENTION

This application is a continuation-in-part of commonly assigned, co-pending application serial number 09/296,007, filed April 27, 1999. The present invention pertains to protective headgear of the type used in athletic events by the participants, and, particularly to protective headgear used in American football.

10 To minimize head injuries such as skull fractures and head and scalp lacerations in athletic events, it is well known, indeed mandatory in most instances, to wear specially designed headgear. Typical protective headgear used in football contests is comprised of rigid shell internally lined with a plurality of 15 energy-absorbing pads. One type of lining which has shown

promise uses a bladder, typically disposed between the helmet and padding that contacts the wearer's head. An example of a helmet protecting system using such a bladder is found in U. S. Patent No. 3,600,714 issued to Cade on August 24, 1971 in which the

5 bladder is formed with a centrally disposed sump and valve connected to front, rear, and side extensions. The bladder has a multiplicity of connecting cells and is filled with a hydraulic liquids such as various types of oils or glycerine. Upon impact, the incompressible fluid in the cells is distributed to the other

10 cells and sump. Thus, the effect of the force at the point of impact is dissipated through out the bladder system. Still another advantage to this type of bladder is that it can be adjusted to a limited extent to accommodate various head sizes by changing the size of the cells through an increase or decrease in

15 the amount of fluid placed in the cells.

More recently, gaseous inflatable liners have been used within helmets to assist in dissipating impact forces. However, the structure of the prior art gaseous inflatable liners dictate

20 that the liners be molded into complex shapes. Such shapes are formed into a substantially rigid liner that complement the top part of the wearer's head prior to inflation and before being

placed within the shell of the helmet. Because of the complex shape of the liner, it is necessary to use sophisticated and more costly molding techniques such as "rotational" molding. This process is a three stage, no pressure plastic molding process.

- 5 In the first stage, a mold containing a plastic charge is heated and then rotated bi-axially. Heat transfer causes the charge to melt within the mold. During the second stage, the mold continues to rotate but is cooled. During this stage the plastic charge coats the internal surfaces of the mold and hardens. The formed hollow piece is then removed from the mold during the third stage and the mold then is recharged.

Prior art liners also suffered from problems of non-uniform inflation wherein some portions of the liner may be over-inflated whereas others are under-inflated. Non-uniform inflation can adversely affect the fit of the helmet and the protection it provides. In prior art helmets, it is especially common for the portion of the liner adjacent the inflating valve to over-inflation and bulge out.

20

It is therefore an object of the present invention to provide for an inflatable liner having a final shape and

structure that is easily manufactured by a plurality of different molding techniques and adapted to be easily flexed and positioned into a the shell of a helmet.

5 It is still another object of the present invention to provide an inflatable liner that when inserted into a helmet frame minimizes non-uniform inflation.

10 It is yet another object of the present invention to provide for an inflatable liner that is essentially flat on the side adapted to abut the helmet and essentially rounded on the other side adapted to abut the wearer's head.

15 Still another important object of the present invention is to provide an inflatable liner that can be removably inserted into and positioned among a configuration of pads so as to form a co-extensive surface with the surfaces of the pads for abutment against the head of the wearer.

20 These and other objects and advantages of the present invention will become apparent upon a reading of the following description along with the appended drawings.

SUMMARY OF THE INVENTION

The present invention pertains to an inflatable liner for use in a protective helmet that includes an inflatable seamless body defining a multiplicity of internally disposed cells separated from the adjacent cells by constrictions having a smaller internal cross-sectional area than the cells. The cells and the constrictions form a continuous passageway throughout the liner. The seamless body has a structure and is flexible enough to be supported in an essentially flat arrangement by an underlying support surface following molding yet can be inserted into and take on a complimentary shape of a helmet. The liner is additionally removably inserted within an area between the protective pads fastened to the shell of the helmet and held in place by frictional engagement with the periphery of the pads.

The liner is constructed to have five major groupings of cells: a centrally disposed ring and four groups, preferably loops, of cells and constrictions that extend outwardly from and are in gaseous communication with the ring. The ring is adapted to be positioned against and protect the top part of the wearer's skull. A rear loop of the cells and constrictions is adapted to be positioned against and protect the lower portion of the

wearer's skull. A pair of side loops of the cell and
constrictions are adapted to be positioned against and protect
the sides of the wearer's skull. Finally, a front loop of the
cells and constrictions is adapted to be positioned against and
protect the top front portion of the wearer's skull. The entire
surface of one side of the liner is substantially flat to
facilitate the abutment thereof against the internal surface
structure of the helmet. The liner has a valve cell that extends
into the open area defined by the central ring and has a valve
stem for changing the air pressure within the liner. Because the
loops contact only the central ring and are otherwise
structurally independent of one another, the entire liner can be
molded into a relative flat shape, thus permitting less expensive
and simpler molding processes to be used.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a side view of a football helmet with an
inflatable liner made in accordance with the present invention;

Figure 2 is a perspective of the football helmet shown in
Figure 1;

Figure 3 is a plan view of the inflatable liner seen in Figure 1 depicting the shape of the liner when placed upon a flat supporting surface;

5 Figure 3A is a side view of the liner taken along lines 3A-3A of Figure 3;

Figure 3B is a side sectional view of the liner taken along lines 3B-3B of Figure 3;

10 Figure 3C is a side sectional view of a liner cell taken along lines 3C-3C of Figure 3;

15 Figure 3D is a side sectional view of a cell in the crown portion of the liner taken along lines 3D-3D of Figure 3;

20 Figure 3E is a side sectional view of an interconnecting passageway between cells of the liner taken along lines 3E-3E of Figure 3;

Figure 4 is a bottom view of the shell portion of the football helmet of Figure 1 with the inflatable liner removed to show the

preferred positioning of the internal padding of the helmet;

Figure 5 is sectional view of the shell portion of the football helmet of Figure 1 taken along line 5-5 of Figure 1 and
5 showing the preferred positioning of the internal padding and
inflatable liner of the helmet;

Figure 6 is a sectional view of the football helmet of Figure
1 taken along line 6-6 of Figure 1; and

Figure 7 is a sectional view of the football helmet of Figure
1 taken along line 7-7 of Figure 2.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Figures 1 and 2 depict the outer structure and shape of a typical football helmet 10 in which the liner of the present invention may be positioned. Helmet 10 has a hollow, rigid shell 12 that covers the upper and lateral parts of the wearer's skull and
20 a face mask 14 that offers some protection to the wearer's face. Structurally, the shell 12 is comprised of a crown portion 16, a

front portion 18, a rear portion 20, a left portion 22, and a right portion 24 that collectively define a head opening 26. The shell 12 is shaped to compliment and surround the wearer's skull and external head portions. The shell 12 may be made of various materials such as, for example, acrylonitrile butadiene styrene.

As seen in Figure 4, pads 52 line the interior of shell 12 and form a configuration that has a periphery which is adapted to abut and position an inflatable liner in accordance with the present invention. As will be discussed more fully below, the pads 52 and the liner collectively form a co-extensive surface that abut the skull of a wearer of the helmet 10.

The structure of the liner 30 (as discussed below) permits it to be made flat (as opposed to being made in a shape complementary to the shape of the wearer's head). This simple feature permits the liner 30 to be made using various molding techniques for making hollow bodies. The liner 30 can best be visualized as a hollow flexible body having a centrally disposed ring 34 from which four protective lobe groups outwardly extend. In a preferred embodiment, each lobe group forms an annular shape or loop as best illustrated in Figure 3, namely, a front loop 36, a rear loop 38,

a left loop 40, and a right loop 42. The front loop 36 may also be provided with a pair of pods 44 extending therefrom. While a loop configuration is preferred, other configurations may be utilized for the protective lobe groupings such as, for example, a plurality 5 of fingers or other shapes that provide suitable protection and are geometrically compatible.

It is additionally preferred that the peripheral shape of the liner 30 be formed such that, when the liner is folded and positioned within the shell 12, it fits within the spacing formed by the pads 52 in the manner shown in Figures 5-7. When in position, the liner 30 and the pads 52 form a substantially co-extensive protective surface abutting the skull of the wearer. Although the liner may, if desired, be physically secured to the shell 12 (or covering thereto), it is preferably that the liner be removably held in place solely by the frictional engagement with the pads 52. This aids in the quick manual removal and replacement of the liner as needed.

20 The liner 30 is segmented into a multiplicity of individual cells 32 separated by constrictions 33 as illustrated in Figure 3, the side view of Figure 3A, and the sectional view of Figure 3B.

5 below.

Referring to the sectional views portrayed by Figures 3B to 3E, it can be seen that the internal structure of the cells 32 further define passageways 31 that are interconnected directly through the constrictions 33. Additionally, as depicted in Figure 3, the liner 30 has a valve cell 46 which extends from crown ring 34 toward the center thereof and includes a boss 47 housing a valve 48. The valve 48 permits the inflation and deflation of the liner 30 as desired through the use of an inflating needle.

20 It is preferred that this inflatable liner 30 be constructed of a synthetic rubber or thermal plastic elastomer capable of holding pressurized air. Such materials provide the needed flexibility for expansion and contraction, are durable, and are resistant to environmental degradation. Provided that these basic criteria are satisfied, other materials may also be used without departing from the spirit and scope of the present invention.

Figure 3A, portraying a side view of two adjacent cells 32 of the preferred liner 30, and Figure 3B, portraying a sectional side view of the same adjacent cells 32 of the liner 30, show in greater detail the preferred structure of the liner 30, including the air passageway 31 through the constrictions 33 that connect the adjacent cells 32. The smaller cross-sectional area of the passageways 31 in the constrictions 33 resist expansion to a greater degree than the cells 32 themselves when pressurized air is introduced into the liner 30, thereby providing a buffer against further expansion of the cells 32, which otherwise may result in undesirable ballooning of the liner. Additionally, forming the liner 30 from a plurality of separate and spaced individual cells in this manner provides for a more uniform inflation of the liner 30. Finally, by forming the liner 30 from a series of interconnected cells 32, the liner 30 may easily be flexed or contorted (with the flexing of the liner 30 occurring predominantly along the constrictions 33) to fit inside of the shell 12 of the helmet 10. In this regard, it is also important to note several important features of the liner of the present invention. First, the structure of the central ring with four loops connected only to the ring, but not to each other, permits the liner 30 to be molded

in an essentially flat configuration as shown in Figure 3 and then flexed into position within the helmet. Second, the flat rear surface 30b of the liner 30 abuts the internal components of the helmet 10 and provides for a smooth contact surface. Finally, the 5 opposite surface 30a having an essentially rounded surface, preferably cylindrically shaped on the various loops, abuts the head of the wearer directly, but due to its rounded nature, provides an area of contact that is limited, allowing spacing between the areas of contact, and thus permits air circulation and cooling. This should be contrasted to the padding and flat surfaces of prior art liners that cover a much larger area of the scalp, exasperating the cooling problems often occurring during strenuous activities in athletic events.

15 It should be noted that the central crown ring 34 preferably has a generally circular shape. The front loop 36 has a generally trapezoidal shape, the smaller base of the trapezoid forming a portion of the circumference of the ring 34. From Figure 3D, it may be seen that the cross section of the ring 34 converges toward 20 the outer circumference so as to present an essentially wedge-shape in cross section. This configuration permits a more accurate fitting when positioned on the wearer's crown. For added comfort

and protection, in this preferred embodiment, left and right temple pods 44 extend from the lower corners of the front loop 36 and are adapted to rest against the wearer's temples on either side of his forehead. The rear loop 38 of the liner 30 has a generally triangular shape in plan view with the vertex of the triangle intersecting the circumference of the central crown ring 34, opposite the front loop 36. The left and right loops 40, 42 of the liner 30 also each have a generally circular shape in plan view, each of said circles sharing a portion of their circumference with the circumference of the central crown portion 34.

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The valve 48 is preferably a self-sealing valve that is opened and accessed through the insertion of an inflating needle. This type of valve is commonly used to inflate footballs and basketballs. As stated above, this valve 48 may be accessed by the inflating needle via the small opening 49 through the crown portion 16 of the helmet 10. It has been noted that over-inflation of portions of inflatable liners, particularly in the regions adjacent to the valve, is a problem typical in the prior art. As can be seen in Figure 3, the preferred geometry of the liner 30 requires that the inflating cell 46 be substantially larger than other cells 32. To prevent over-inflation of this particular cell 46, which

would cause the entire helmet 10 to rise undesirably on the wearer's head, it is preferred to provide the inflating cell 46 with an aperture 45 that structurally restricts the expansion of the cell 46 beyond an acceptable size.

5

Because it is important that the liner 30 be flexible enough after molding to be fitted within helmet frame as shown in Figure 5 yet amenable to inflation, the actual thickness of the liner must be controlled. As stated before, the material itself used in the molding process to fabricate the liners can be synthetic rubber or one of many elastomeric materials capable of holding pressurized air. Although the preferred thickness will vary depending upon the selected material, it has been found that a thickness from slightly less than one-sixteenth of an inch to about three sixteenths of an is preferred. Dimensions in excess of the preferred thickness tend to prevent proper inflation and positioning while smaller thicknesses promote undesirable ballooning in certain parts of the liner 30. The inside cell dimensions may be between about 1/4 inch to about 5/8 inch wide and about 3/16 inch to about 3/8 inch high measured to the vertex of the opening. The constrictions may have width between about 1/4 inch to about 5/8 inch and a height to the vertex of the opening about 1/8 inch to about 3/8 inch.

Figure 4 shows a preferred padding configuration that can be used in combination with the helmet 10 and preferred inflatable liner 30 described above. First, the interior surface of the shell 12 of this preferred helmet 10 is almost completely lined with a layer of polypropylene 50. This layer of polypropylene 50 aids in the attenuation of a portion of the translational energy associated with the force of an impact to the helmet 10. Individual foam pads 52 are then secured to the polypropylene layer 50. As stated above, the pads 52 are constructed and positioned such that the preferred inflatable liner 30 can be fit between and around them, in frictionally engagement with the peripheries, as shown in Figures 5-7.

As discussed above, the surface 30a of liner 30 is rounded to provide spacing for the "breathing" of the wearer's skin. As perhaps best seen in Figures 4 and 5, pads 52 may have portions 52a of its surface which are raised, thus providing for further spacing to facilitate air circulation near the skin of the wearer's skull.

20

As illustrated in Figures 5-7, it may be observed that the shell 12 defines a small opening 49 through the crown portion 16 of

the helmet 10 (as best shown on Figure 2). This feature allows the valve 48 used to inflate/deflate the liner 30 to be accessed while the helmet 10 is being worn.

5 It is important to note that the front loop 36 of the liner 30 preferably extends to the front edge of the helmet 10 as is defined by the bottom opening 26. Also, the rear loop 38 of the liner 30 preferably extends downwardly past the external occipital protuberance, a prominent bony protrusion on the back a wearer's head. Because the liner 30 extends past the external occipital protuberance in the rear and down to the edge of the helmet 10 in the front, the helmet 10 will not rise up or lift away from the wearer's head when the liner 30 is inflated. To further aid in providing a snug and comfortable fit, the generally circular shape of the left and right side loops 40, 42 of the liner 30 provide a means for offsetting the geometric differences between the shape of the helmet 10 and the shape of the wearer's head.

10 The combination of the ABS shell 50, polypropylene layer 50, pads 52, and inflatable liner 30 results in a protective helmet 10 that snugly fits on a wearer's head, provides for attenuation of some of the translational energy associated with the force of an

impact to the helmet, yet permits good air circulation within the helmet when being worn. Once the wearer places the preferred helmet 10 on his head, it is a simple process to inflate the liner 30, requiring only the insertion of an inflating needle, that is operably connected to a pump, through the opening 49 defined by the crown portion 16 of the shell 12. The pump is then used to inflate the liner 30 until a snug and comfortable fit is achieved.

It will be obvious to those skilled in the art that modifications may be made to the preferred embodiments described herein without departing from the spirit and scope of the present invention.

CLAIMS

1. An inflatable liner for use in a protective helmet comprising

5 an inflatable seamless body defining a multiplicity of internally disposed cells with each cell being separated from an adjacent cell by a constriction having a smaller internal cross-sectional area than said cells, said cells and constrictions forming a continuous passageway for the passage of air throughout
10 said body;

said body further defining

15 a centrally disposed crown portion in the form of a ring of said cells and constrictions that is adapted to be positioned against and protect the top portion of the wearer's skull,

20 a rear group of said cells and constrictions extending outward from said ring and adapted to be positioned against and protect the lower portion of the wearer's skull,

a pair of side groups of said cell and constrictions extending outward from opposite sides of said ring and adapted to be positioned against and protect the side of the wearer's skull,
25 and

a front group of said cells and constrictions extending
out from said ring and adapted to be positioned against and protect
the top front portion of the wearer's skull, said body having a
first side that is substantially flat thereby facilitating the
5 positioning of the said first side against the internal surface
structure of the helmet; and

10 a valve connected to said body for permitting said body to be
inflated and deflated with air whereby said body when inflated to
a desired pressure is adapted to be inserted into a helmet with the
flat surface juxtaposed against the inside surface structure of the
helmet.

15 2. The inflatable liner of claim 1 in which said valve is
positioned on a valve cell that extends inwardly from said ring
into an opening defined by the ring, said valve cell having a
larger volume than the other cells and further being sealed about
an aperture to minimize ballooning of the valve

20 3. The inflatable liner of claim 1 in which said body has a
second side that is curved and adapted to be in contact with the
head of the wearer thereby fixing said helmet relative to said

wearer's head and permitting atmospheric air to circulate between areas of contact between said curved surfaces and the wearer.

4. The inflatable liner of claim 1 in which said front,
5 rear, and side groups of cells, respectively form loops of said cells extending outwardly from said central ring of said cells.

5. A protective helmet for the protection of a wearer engaged in athletic events comprising

40 a rigid shell;

a layer of material attached to said shell for attenuating a portion of translational forces associated with impacts;

45 a plurality of pads attached to said layer and forming a first predetermined configuration defining open areas;

5. an inflatable seamless body defining a multiplicity of internally disposed cells with each cell being separated from an adjacent cell by a constriction having a smaller internal cross-sectional area than said cells, said cells and constrictions forming a continuous passageway for the passage of air throughout
20 said body, said body having a second configuration such that, when said body is positioned in said open areas defined by said

plurality of pads, a periphery of said body abutting said pads with friction sufficient to maintain said body within said area.

6. The protective helmet of claim 5 in which said body
5 further defining a centrally disposed crown portion in the form of a ring of said cells and constrictions that is adapted to be positioned against and protect the top portion of the wearer's skull, a rear group of said cells and constrictions extending outward from said ring and adapted to be positioned against and protect the lower portion of the wearer's skull, a pair of side groups of said cell and constrictions extending outward from opposite sides of said ring and adapted to be positioned against and protect the side of the wearer's skull, and a front group of said cells and constrictions extending out from said ring and adapted to be positioned against and protect the top front portion of the wearer's skull, said body having a first side that is substantially flat thereby facilitating the positioning of the said first side against the internal surface structure of the helmet; and a valve connected to said body for permitting said body to be
15 inflated and deflated with air whereby said body when inflated to a desired pressure is adapted to be inserted into a helmet with the
20

flat surface juxtaposed against the inside surface structure of the helmet.

7. The inflatable liner of claim 6 in which said front,
5 rear, and side groups of cells, respectively form loops of said
cells extending outwardly from said central ring of said cells.

8. The protective helmet of claim 6 in which said plurality
of pads have portions of the surfaces thereof which are raised and
said rear, front and side loops have rounded surfaces adapted
thereby collectively forming a co-extensive surface adapted to abut
against the wearer's skull and forming spaces for the circulation
of air.

15 9 / A method for making a helmet with an inflatable and
removable liner comprising the steps of:

forming a helmet shell with an internal surface
adapted to fit on the skull of a wearer;

20 forming padding having a first predetermined
configuration and periphery;

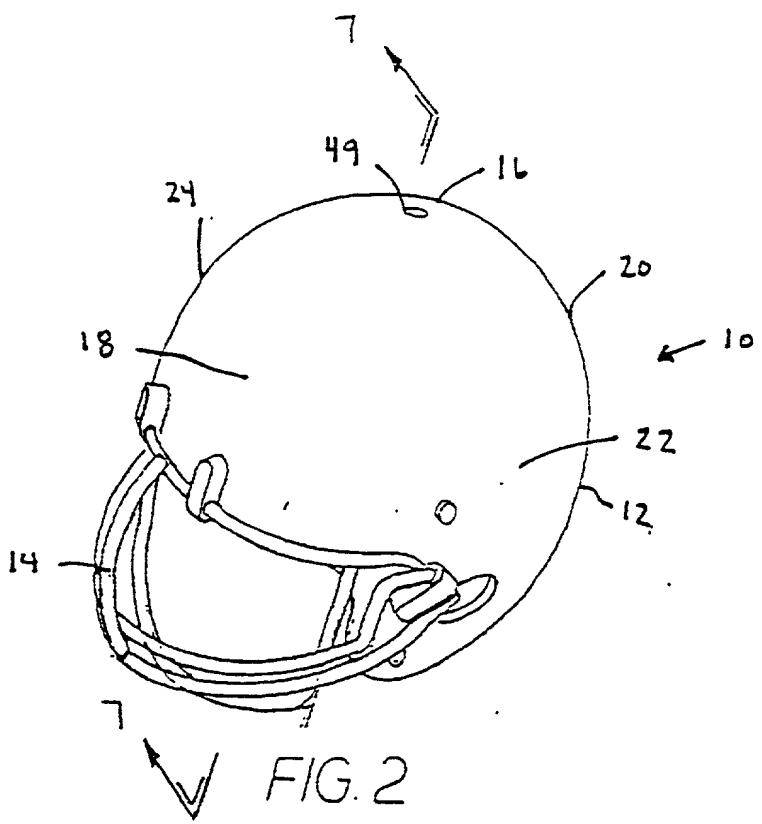
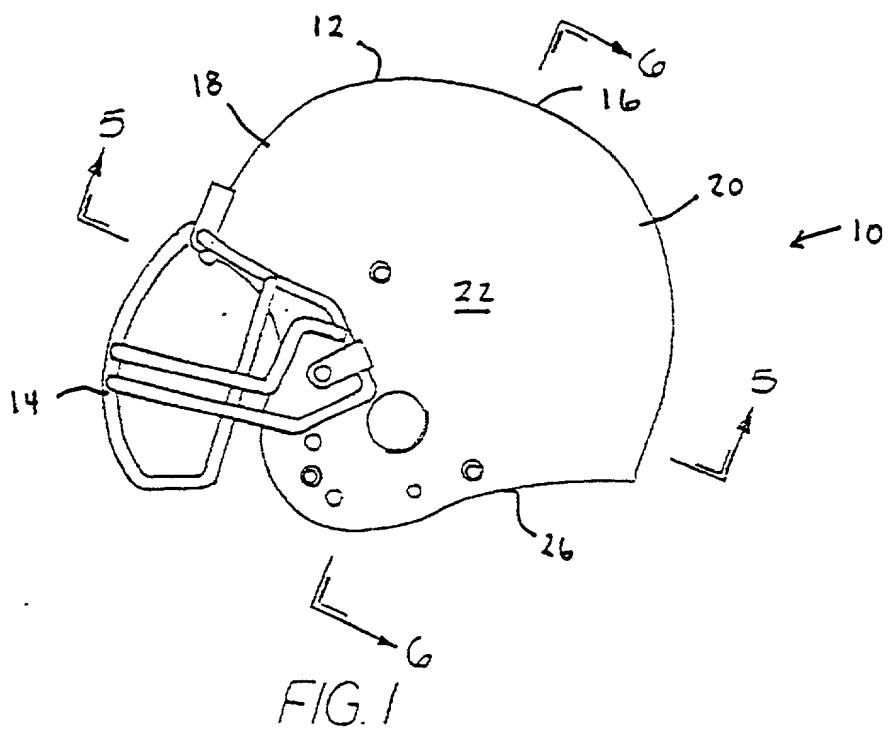
attaching said padding to said helmet adjacent said
internal surface of said helmet shell; and

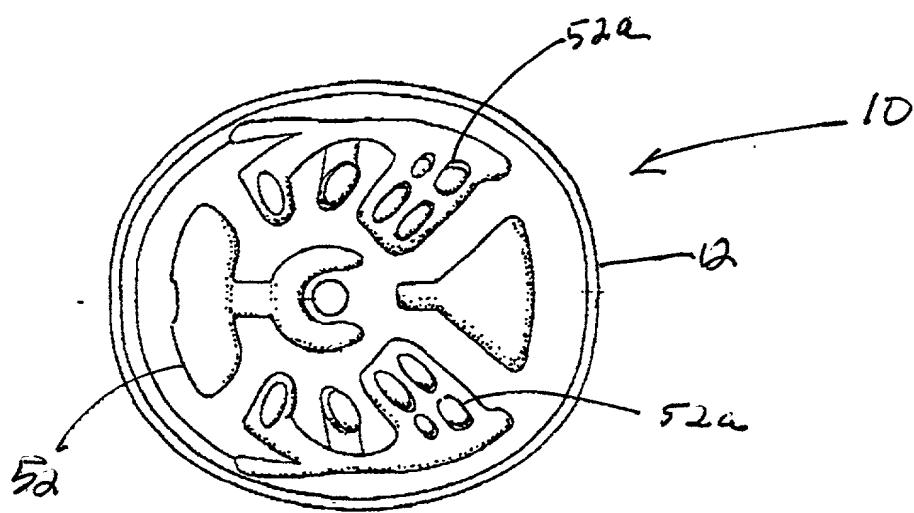
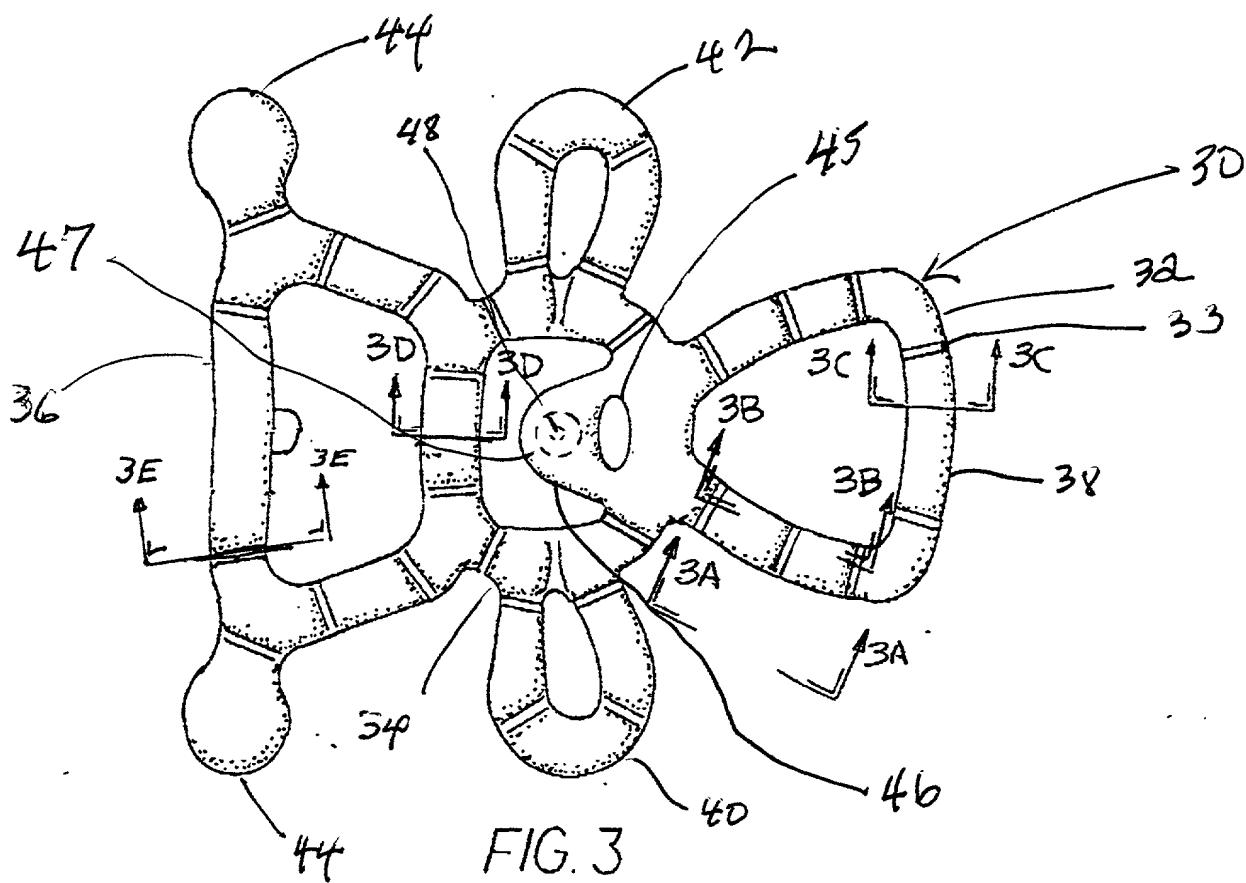
molding a hollow flexible inflatable liner having a plurality of cells separated by constrictions, said liner having a second predetermined configuration and periphery that permits said liner to be molded essentially flat and thereafter folded and positioned within said shell in frictional and abutting engagement with the periphery of said padding.

10. The method of claim 9 in which said liner is molded into a centrally disposed crown portion in the form of a ring of said cells and constrictions that is adapted to be positioned against and protect the top portion of the wearer's skull, a rear group of said cells and constrictions extending outward from said ring and adapted to be positioned against and protect the lower portion of a wearer's skull, a pair of side groups of said cell and constrictions extending outward from opposite sides of said ring and adapted to be positioned against and protect the side of the wearer's skull, and a front group of said cells and constrictions extending out from said ring and adapted to be positioned against and protect the top front portion of the wearer's skull, said body
15 having a first side that is substantially flat thereby facilitating the positioning of the said first side against the internal surface structure of the helmet.

ABSTRACT

The invention pertains to protective helmet that has an inflatable liner that is constructed with a multiplicity of cells each separated by constrictions of a narrower cross-section. The liner has a central ring and a plurality of loops extending therefrom adapted to protect various portions of the wearer's skull. The structure of the liner permits the liner to be molded using various molding techniques.





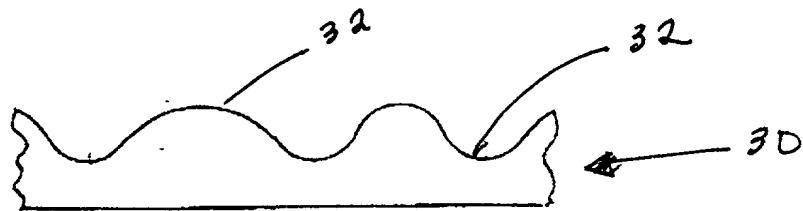


FIG. 3A

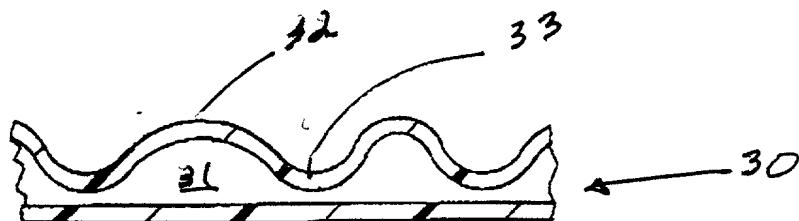


FIG. 3B



FIG. 3C

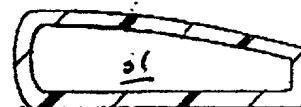


FIG. 3D

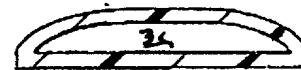


FIG. 3E

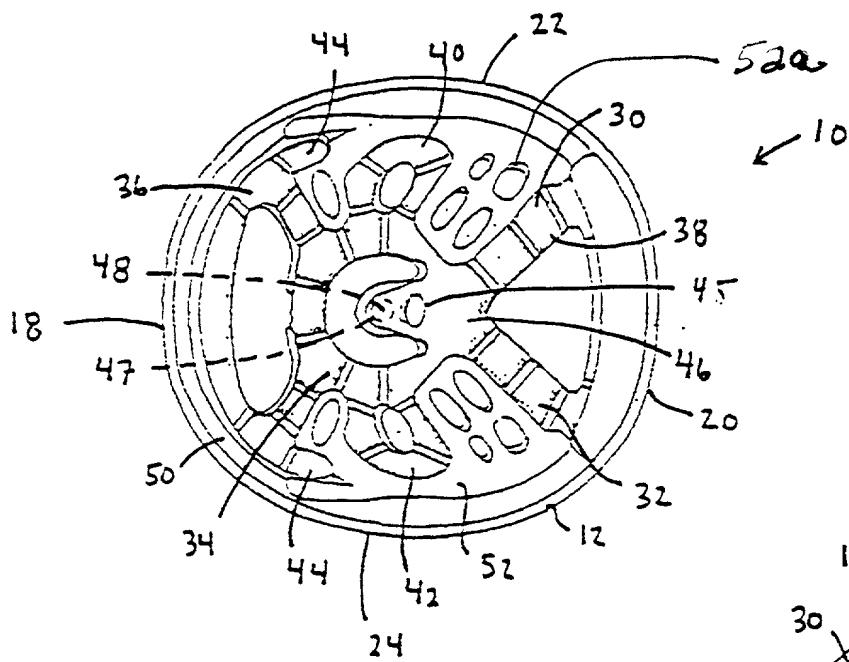


FIG. 5

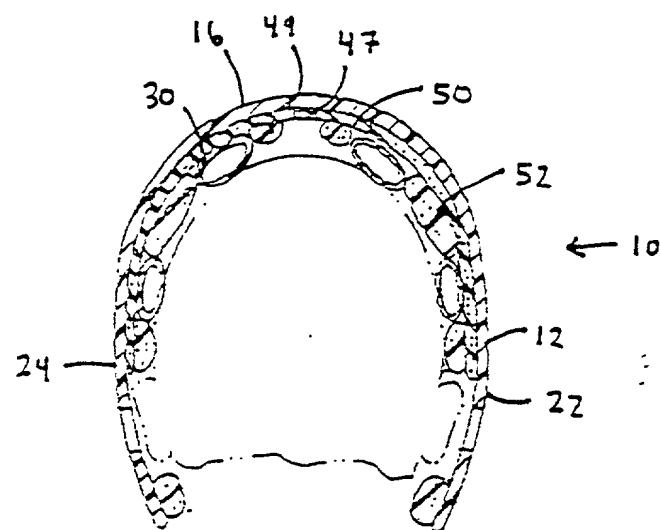


FIG. 6

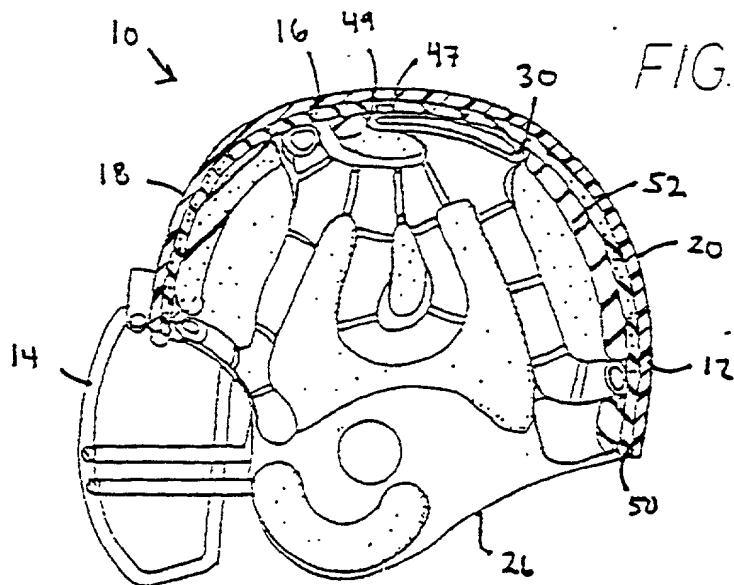


FIG. 7

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled A FOOTBALL HELMET HAVING A REMOVABLE INFLATABLE LINER AND A METHOD FOR MAKING THE SAME, the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s) <u>NONE</u>	Priority claimed
(Number) (Country) (Day/Month/Year filed)	Yes No

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

60/119,270	02/09/99	Pending
09/296,007	04/27/99	Pending
(Appln. Serial No.)	(Filing Date)	(Status)
		(patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further

that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

And I hereby appoint Vance A. Smith, Reg. No. 24,320; David W. Nagle, Jr., Reg. No. 42,923; and Joan L. Simunic, Reg. No. 43,125, my attorneys to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith, and I request that all communications concerning this application be addressed to Vance A. Smith, **Wheat, Smith & Beres, PLC**, 15th Floor – Citizens Plaza, Louisville, Kentucky 40202, telephone (502) 585-2040.

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Inventor's signature Brian Howard Date: 11-22-99

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Post Office Address same as residence

Note: This Declaration and Power of Attorney may be executed only when attached to the specification (including claims) as the last page thereof.